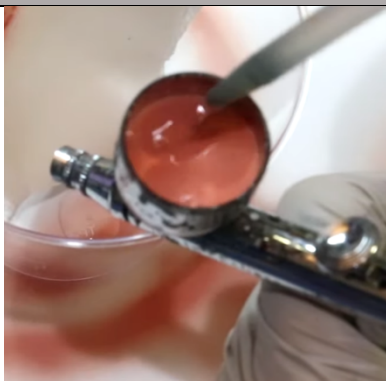











Priming	Painting
<ol style="list-style-type: none"> 1. 3 drops thinning sauce (lubricate) 2. Add primer (3:1 or 4:1 primer:thinning sauce) 3. Spray (18–20PSI dark, 35–40PSI light color) 4. Clean airbrush after each coat (let dry for 3 to 4 minutes) 5. 2 thin coats 	<ol style="list-style-type: none"> 1. 13 drops of thinning sauce (lubricate) 2. Add paint (2:13 paint:thinning sauce 2:6 air paint:thinning sauce 2:8 ink:thinning sauce) 3. Spray (18-20PSI)
Varnish	
<ol style="list-style-type: none"> 1. 3 drops thinning sauce (lubricate) 2. Add varnish 3. Spray (15-20PSI) 4. Clean airbrush after each coat – use 1 to 2 drops of 99% IPA in your flow (let dry, 10min to 1hr) 	

Quick Clean (Paint)		
		
Fill fluid cup with "cleaner"	Back flow the air	Spill into the discard cup
Repeat until Clear		
	Blow water out	Scrape dried paint out with fingers

Primer / Varnish Clean		
		
Fill with distilled water	Back flow the air	Spill into the discard cup
		Repeat 2 to 3 times
8 drops of 99% IPA	Stir w/ brush	

Spider Webbing <ul style="list-style-type: none"> • too much pressure or too much paint 	Speckling <ul style="list-style-type: none"> • too little pressure or too little paint • dirty nozzle • bent needle
Fluid Cap Bubbles <ul style="list-style-type: none"> • Needle not fully set • Paint dried on tip 	Primer Chip Off <ul style="list-style-type: none"> • Dirty model • Spray too far away